

# Receiving Report

Date:

11/8/2

Batch No:

1118509

Supplier:

WAGND

Dart P/O:

14566

Packing Slip:

Yes ☒

No ☐

Invoice:

Yes ☐

No ☒

Receipt:

Cash ☐

Cr ☒

Release Note Attached:

Yes ☒

No ☐

N/A ☐

Waybill Attached:

Yes ☐

No ☒

N/A ☐

Shipment Complete:

Yes ☒

No ☐

N/A ☐

QC6 Inspection

✓ 11/08/03

N/A ☐

Work Order

N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

[Signature]

Production/Admin:

Date

\_\_\_\_\_

Location

\_\_\_\_\_

Received/Costing

\_\_\_\_\_

Initial

\_\_\_\_\_

## Purchase Order Receipt Listing

Page 1 of 1

Wednesday, August 03, 2011 6:03:59 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO14566 Receipt Dates from 8/3/2011 to 8/3/2011 All Line Item Types

All Item ID/GL/WOs    All Rec. Employees    All Currencies

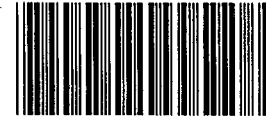
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name		VC-MAG002	Magna Stainless								
PO14566	2		D6207P	f	7/28/2011	8/3/2011	20.0000	\$3.25	0.0000	0	\$65.00
CAD	No		Angle Extrusion 1x1x.125 118509	f	20.0000	DESJ02		\$65.00	0.0000	0	
	3		M303R0.500	f	7/28/2011	8/3/2011	24.2000	\$1.76	0.0000	0	\$42.59
	No		303 Round Bar 0.500" 118509	f	24.0000	DESJ02		\$42.59	0.0000	0	
	4		M303R0.750	f	7/28/2011	8/3/2011	48.0000	\$3.98	0.0000	0	\$191.04
	No		303 Round Bar 0.750" 118509	f	40.0000	DESJ02		\$191.04	0.0000	0	
	5		M304R0.750	f	7/28/2011	8/3/2011	20.0000	\$3.90	0.0000	0	\$94.38
	No		304 SS Roundbar .750 118509	f	20.0000	DESJ02		\$94.38	0.0000	0	
										Total Received Quantity:	116.4000
										Total Qty to Inspect (PO U/M):	0.0000
										Total Reject Quantity:	0.0000
										Total Receipt Value:	\$393.01
										Total Balance Due Quantity:	0.0000



# Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105



## PACKING LIST

Page 1 of 1

I046803

SOLD TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

SHIP TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

### SPECIAL INSTRUCTIONS

STOCK  
ENTERED BY JEN FOR CHRISTINA

Contact: CHANTAL / LINDA

Ship Terms: PREPAID

MTR:C

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO		
CANADIAN DOLLARS		CHRISTINA ANTONIOU	(613) 632-5200	(613) 632-1053	PO14566		
Sales Order	Terms		Ship Via		Date Ordered	Date Required	Date Shipped
W051692	NET 30 DAYS		NIR:R-557065-1		07/28/11	08/02/11	08/02/11

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
1		PC	ALUMINUM ANGLES AAN 6061 T6 1" x 1" x 1/8" x R/L 20' 6 LB / 1 PC ALUM: PER QQA 200/8 ULTAMITE TENSILE MIN 38 KSI / TIELD 35 KSI MIN OK CHECKED BY BARRY	L048340	12602	1 1
2		PC	STAINLESS ROUNDS SRB 303 1/2" x R/L 12'1" 16 LB / 2 PC	L048717	22085	2 2
4		PC	SRB 303 3/4" x R/L 12' 72 LB / 4 PC	L051174	9BT1	4 4
2		PC	SRB 304 3/4" x R/L 12'1" 38 LB / 2 PC	L051749	9HV1	2 2
Bundles: 1			SURCHARGE SUR CARBURANT 303: PER ASTM A276 MILL TESTS REQUIRED ENTERED BY JENN FOR CHRISTINA	Approx Weight:		132 LB

Received by: \_\_\_\_\_ Date: \_\_\_\_\_ Signature: *[Signature]*

## Test Works Report

Page 1 of 1

Sample Name: MAGNA-SA-01092-1-61-  
T6\_MIST-70039-1-16MAR11.mss

Specimen Number: 1

Operator: MTS

Specimen Creation Date: 3/16/2011

Specimen Results:		
Name	Value	Units
Width	0.516	in
Thickness	0.123	in
Hardness_F1	86.300	
Hardness_F2	89.100	
Hardness_F3	86.500	
Conductivity	0.000	
Area	0.0635	in^2
Ultimate (lbs)	2698	lbf
Ultimate (Kpsi)	42.5	ksi
Yield (Kpsi)	36.3	ksi
Total Elongation	12.5	%
Yield (lbs)	2301.844	lbf

10 Imperial Chambers, 1st Floor,  
Wilson Road, Mumbai 400 038  
INDIA

## INSPECTION CERTIFICATE

<b>CUSTOMER</b>	<b>ORDER NO</b>	<b>PACKING LIST NO</b>	<b>INSPECTION NO</b>	<b>DATE</b>
MAGNA STAINLESS INC (DIV OF CANADIAN SPECIALTY METALS INC.)	POO8182	IMP/919948/10	100000907392	26.12.2010
5775 RUE KIERAN ST-LAURENT QUEBEC H4S 0A3			<b>GRADE</b>	<b>HEAT No</b>
<b>BUNDLE NO :</b>			T-303	22085
5148244,				

## DESCRIPTION

STAINLESS STEEL BRIGHT BARSLC NO.:1700796 DATED:12.01.2011

## COLD DRAWN POLISHED

SIZE	SHAPE	TOLERANCE	LENGTH	PIECES	WEIGHT
1/2"	ROUND	ASTM A484	12' R/L	134	1,089.000 LB

## CHEMICAL ANALYSIS

%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Co	%N2
0.0510	1.900	0.440	0.3000	0.0430	17.610	8.100	0.300	0.190	0.160	0.02700

## TEST RESULTS

0.2% yield strength ksi	Tensile Strength ksi	Elongation %	Reduction Of Area %	Hardness BHN	Grain Size NOS
92.0	107.0	40.0	60.0	218.0	7.0

## SPECIFICATION:

MATERIAL CONFIRMS TO ASTM A581-95B COND A, A 582-05 COND A, A 484-06b. AMS 5640U TYPE I, EXCEPT MARKING, QQS-764B COND A. EXCEPT MARKING, UNS-S-30300. CERTIFIED AS PER EN 10204-3.1.

## REMARKS

MATERIAL IS FREE FROM MERCURY CONTAMINATION, FREE FROM WELD OR WELD REPAIRS.  
MINIMUM SOLUTION ANNEALING TEMPERATURE 1050°C, SOAKING TIME 01 HR/INCH WATER QUENCHED.  
WE CONFIRM THAT THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.

We hereby certify that the material described above has been tested and complies with the terms of order/contract.

WORKS INSPECTOR  
V D V MIDTEV

CO 24553



6870 HIGHWAY 42 EAST

## METALLURGICAL TEST REPORT

P014828 0031978

NORTH AMERICAN STAINLESS  
6870 HIGHWAY 42 EAST  
GHENT, KY 41045

Certificate: 647492 8

Mail To:

MAGNA STAINLESS

5775 KIERAN STREET

SAINT LAURENT, QC H4S0A3

Ship To:

MAGNA STAINLESS

5775 KIERAN STREET

SAINT LAURENT, QC H4S0A3

Date: 6/02/2011 Page: 1

Customer: 007420 001

Steel: 303

Your Order: P014828

NAS Order: IN 0120888 03

Finish: CD

Corrosion:

## PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw

ASTM A582/05 EN 10204 3.1, ASTM A484/08

AMS 5640U TYPE 1, QQS-764B CONDITION A

## REMARKS:

COMPLIES W/REQUIREMENTS OF DFARS EU DIRECTIVE 2002.95.

EC. RoHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA.

FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD7312 7		.7500		1,060	144.00	3	1	

## CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CR	CU	MN	MO	N	NI	P
9BT1	US	.0445	.1095	17.4275	.2985	1.7435	.3170	.0520	8.6320	.0310
		S	SI							
		.3350	.4290							



## MECHANICAL PROPERTIES

Product Id	1 d	HB	2YS	UTS	RA	Elong
	o i	No.	KSI	KSI	%	% 4D
BD7312 7	R L	177.00	78.80	108.93	54.83	47.19

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

ERIC HESS

6/02/2011



# METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS  
6870 HIGHWAY 42 EAST  
GHENT, KY 41045

6870 HIGHWAY 42 EAST

Certificate: 650336 6  
Customer: 007420 001  
Mail To:  
MAGNA STAINLESS  
5775 KIERAN STREET  
SAINT LAURENT, QC H4S0A3

Ship To:  
MAGNA STAINLESS  
5775 KIERAN STREET  
SAINT LAURENT, QC H4S0A3

Date: 6/15/2011 Page: 1

Steel: 304/304L

Finish: CD

Your Order: P014445

NAS Order: PN 0014206 25

C033109

Corrosion: ASTM A262 Prac A/E OK

## PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw  
UNS 30400/30403 EN 10204 3.1, ASTM A484/08  
ASTM A276/10, ASTM A479/10a, ASTM A182/08A CHEM ONLY,  
ASME SA479/10a, ASME SA182/08A CHEM ONLY  
AMS 5639H, AMS 5647H, AMS QQS-763B, QQS-763F

## REMARKS:

COMPLIES W/REQUIREMENTS OF DFARS EU DIRECTIVE 2002.95.  
EC. ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA  
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD8730 2		.7500		1,216	144.00	8	1	

## CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CR	CU	MN	MO	N	NI	P
9HV1	US	.0145	.1150	18.2710	.4160	1.4070	.3260	.0669	8.5290	.0320
		S	SI							
		.0240	.2780							

## MECHANICAL PROPERTIES

Product Id	1 d	HB	.2YS	UTS	RA	Elng
	o i	No.	KSI	KSI	%	% 4D
	c r					
BD8730 2	R L	199.00	72.56	98.15	69.87	50.44

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

ERIC HESS

6/15/2011



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO14566

Purchase Order Date 7/22/2011

PO Print Date 7/27/2011

Page Number 1 of 2

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
2	D6207P	Angle Extrusion 1x1x.125	7/28/2011 Yes	✓ 20.00 f	Yours ppd	\$3.2500	\$65.00
		Special Inst:	AS PER DWG D6207 REV. A B72237, MATERIAL: 6061-T6511 AS PER QQ- A-200/8 MINIMUM ULTIMATE TENSILE STRENGTH = 38KSI MINIMUM YIELD TENSILE STRENGTH = 35KSI SIZE: 1.000" X 1.000" X 0.125" WALL				
3	M303R0.500	303 Round Bar 0.500"	7/28/2011 Yes	✓ 24.00 f	Yours ppd	\$1.7600	\$42.24
		Special Inst:	AISI 303 SS ROUND BAR (NOTE: AISI 304/316 NOT ACCEPTABLE SPEC: ASTM A582				
4	M303R0.750	303 Round Bar 0.750	7/28/2011 Yes	✓ 40.00 f	Yours ppd	\$3.9800	\$159.20
		Special Inst:	SAME AS ABOVE				

7/27/2011



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO14566

Purchase Order Date 7/22/2011

PO Print Date 7/27/2011

Page Number 2 of 2

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

5	M304RO.750	304 SS Roundbar .750	7/28/2011	✓	20.00	Yours ppd	\$3.9000	\$78.00
			Yes		f			

Special Inst: AISI 304/316 SS ROUND BAR  
(NOTE: AISI 303 NOT ACCEPTABLE)  
SPEC:ASTM A276

PO Total:

\$344.44

Change Nbr: 3

Change Date: 7/27/2011

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## Linda Lacelle

---

**From:** Jennifer Cameron <jcameron@magnastainless.com>  
**Sent:** July 27, 2011 11:58 AM  
**To:** Linda Lacelle  
**Subject:** RE: information on PO14566

Linda,  
No problem  
Please see below for your prices

---

**From:** Linda Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** July 27, 2011 10:57 AM  
**To:** Jennifer Cameron  
**Subject:** RE: information on PO14566

Ok, so I'll need a quote then please on:

24' x 303 round bar .500	8 lbs each approx @ 2.65/lbs
40' x 303 round bar .750	18 lbs each approx @ 2.65/lbs
20' x 304 round bar .750	18 lbs each approx @ 2.60/lbs

2120  
17.70  
1.76/ft.  
3.98/ft.  
3.90/ft.

\*\*\* all lengths are based on 12ft random. Please make the proper changes before ordering \*\*\*

\*\*\* quoted together \*\*\*

\*\*stock\*\*

Thx  
Linda

---

**From:** Jennifer Cameron [mailto:jcameron@magnastainless.com]  
**Sent:** July 27, 2011 9:50 AM  
**To:** Linda Lacelle  
**Subject:** RE: information on PO14566

I guess we will keep it here.

As mentioned yesterday though, it is important to please state this information on your quotes so we wont run into this situation again

What an I doing for the Alum angle?? Its only one piece. I would need it to ship with other goods...

Please advise

---

**From:** Linda Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** July 27, 2011 9:45 AM  
**To:** Jennifer Cameron  
**Subject:** RE: information on PO14566

No, I can't use it, and I don't really want to pay that much more for this mat'l, can you not just return it to your supplier?

Linda

---

**From:** Jennifer Cameron [mailto:jcameron@magnastainless.com]  
**Sent:** July 27, 2011 9:27 AM  
**To:** Linda Lacelle  
**Subject:** RE: information on PO14566

Well, I can send you the annealed material which I already ordered for you, and you can have it heatreated?

---

**From:** Linda Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** July 27, 2011 9:18 AM  
**To:** Jennifer Cameron  
**Subject:** RE: information on PO14566

Hi Jennifer,

Can we just cancel that item? I think it would be easier this way, I'll look elsewhere for the correct mat'l.....way too expensive!

Thx

Linda

---

**From:** Jennifer Cameron [mailto:jcameron@magnastainless.com]  
**Sent:** July 27, 2011 9:12 AM  
**To:** L Lacelle  
**Subject:** information on PO14566

Linda,

As per our conversation yesterday, I wanted to send a copy of what we discussed.

Our concerns are item 1, on the 17-4. When the goods were quoted by Christina, there was nothing on the quote that indicated Dart Aero needed a minimum yield of 100KSI and a ultimate tensile of 150KSI. When I received the order ( while Christina is away ), I checked our Annealed material and the goods do not meet these KSI levels you have requested.

When you and I spoke yesterday, I had mention that to reach these levels ( and over ), you would have to heat treat the bars to H900.

I received my price back from my subcontractor and your new revised price would be 155.00 each ( for 12ft length). As per our conversation yesterday, our heat tretor cannot accept lengths of 12ft, so I would need to cut these in half.

Please confirm the above and please revise your po to state my notes above.

Thank you for your time.

*Jennifer Cameron*

Magna Stainless & Aluminum  
Inside sales / Ventes Internes  
P:514.339.1211 x230  
F:514.339.1105  
[www.magnastainless.com](http://www.magnastainless.com)

**MAGNA**

Toutes soumission sujets aux ventes anterieures, les augmentation du moulin, ainsi que le taux change.  
tolerance d'expedition du moulin +/- 15%

*surcharge carburant de 25\$ par livraison.*

*All quotes are subject to prior sales, price increases and exchange rates. Mill shipping tolerances +/- 15%.*

*Fuel surcharge \$25.00 per delivery.*



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO14566

Purchase Order Date 7/22/2011

PO Print Date 7/25/2011

Page Number 1 of 2

Order From :  
MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

VC-MAG002

Contact Name  
Vendor Phone 800 363 6646  
Vendor Fax 514 339 1105  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M174R0.750	17-4 round bar .750	7/28/2011 Yes	48.00 f	Yours ppd	\$7.9167	\$380.00
		Special Inst: MATERIAL: 17-4PH /S17400/TYPE 630 SS ROUND BAR AS PER AMS 5643 / ASTM A564 GRAIN MUST BE ALONG LENGTH OF BAR MINIMUM YIELD TENSILE STRENGTH = 100 KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI					
2	D6207P	Angle Extrusion 1x1x.125	7/28/2011 Yes	20.00 f	Yours ppd	\$3.2500	\$65.00
		Special Inst: AS PER DWG D6207 REV. A B72237 MATERIAL: 6061-T6511 AS PER QQ- A-200/8 MINIMUM ULTIMATE TENSILE STRENGTH = 38KSI MINIMUM YIELD TENSILE STRENGTH = 35KSI SIZE: 1.000" X 1.000" X 0.125" WALL					

include call  
Jennifer  
at Magna

NOT done  
mat. -7

include in quote

he treated

7/22/2011

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



Item ID	Alloc Mfg Qty	Alloc Sales Qty	On Hand Qty	Order Point Qty
M1010B0.500X03.000	8.16	0	49.3	12
M1010B1.000X02.000	2.37	0	14.1	6
M1010R0.375	2.857894737	0	8.86	0
M1018R1.250	1.03E-02	0	38.649	0
M1018TR1.250W.109	3.684210526	0	14.21	0
M12883/45-01	2	0	4	4
M174B0.500X02.000	2.030847368	0	51.72	20
M174B1.250X02.000	15.09185683	0	31.392	20
M174B1.500X02.250	2.844777895	0	30.9603	20
M174B2.000X01.500	2.412105263	0	9	12
M174B2.500X1.250	0.964284211	0	11.347	6
M174PH-H900B3.937X4.750	15.00432316	0	17	8
M174PH-H900R1.000	94.93729118	0	32.7	4
M174PH-H900R1.375	92.99310526	0	24.497	4
M2024T3A.750X.750X.063W	0.397210526	0	23.933	0
M2024T3A0.750X0.750X.040	23.98631579	0	9.46	0
M2024T3A1.0 X 1.0 X.125	0.2	0	9.25	0
M2024T3A1.50X2.00X.125	3.16E-07	0	11.5	0
M2024T3S.032	33.50923168	0	105.9	64
M2024T3S.040	292.0196789	0	201.368421	64
M22759/16-229	1.211594737	0	200	100
M2650-6	27.84286749	0	51.25	30
M303B1.000X03.000	4.375	0	15.36	8
M303B1.000X2.000	1.828519474	0	12.1929	6
M303B1.500X03.000	0.121647368	0	14.8	6
M303B2.000X1.750	2.019381053	0	1.864	10
M303R0.313	6.14E-02	0	20.15	12
M303R0.375	5.193631579	0	29.701	12
M303R0.500-24	2.270449011	0	26.74	20
M303R0.625	6.746315789	0	21.2	6
M303R0.750-40	89.36742127	0	106.77	60
M303R1.000	0.342026421	0	41.739	12
M304B0.250x0.500	25.28978947	0	257.6147	60
M304B0.500X2.500	386.1837105	0	13.087	12
M304EX0.75-16F	371.03246	0	798.8683	192
M304R.250	0.197908474	0	10.042736	12
M304R0.375	7.824589476	0	50.46	40
M304R1.00	8.210526316	0	0	0
M304R1.250	1.7652	0	44.89	12
M304RO.750-20	70.43678947	0	50.273	24
M304S12GA	63.35530015	0	144.8	32
M304S22GA	0.117710526	0	199.36	96
M304TR0.375W.035	2.031578947	0	24.25	6
M304TR0.375W.065	8.72E-02	0	10	12
M304TR0.750W.065	14.84436316	0	131.5	24
M304TR1.000W.049	4.265768105	0	28.133684	24

## Linda Lacelle

---

**From:** Jennifer Cameron <jcameron@magnastainless.com>  
**Sent:** July 27, 2011 9:50 AM  
**To:** Linda Lacelle  
**Subject:** RE: information on PO14566

I guess we will keep it here.

As mentioned yesterday though, it is important to please state this information on your quotes so we wont run into this situation again

What an I doing for the Alum angle?? Its only one piece. I would need it to ship with other goods...

Please advise

---

**From:** Linda Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** July 27, 2011 9:45 AM  
**To:** Jennifer Cameron  
**Subject:** RE: information on PO14566

No, I can't use it, and I don't really want to pay that much more for this mat'l, can you not just return it to your supplier?  
Linda

---

**From:** Jennifer Cameron [mailto:jcameron@magnastainless.com]  
**Sent:** July 27, 2011 9:27 AM  
**To:** Linda Lacelle  
**Subject:** RE: information on PO14566

Well, I can send you the annealed material which I already ordered for you, and you can have it heatreated?

---

**From:** Linda Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** July 27, 2011 9:18 AM  
**To:** Jennifer Cameron  
**Subject:** RE: information on PO14566

Hi Jennifer,

Can we just cancel that item? I think it would be easier this way, I'll look elsewhere for the correct mat'l.....way too expensive!

Thx  
Linda

---

**From:** Jennifer Cameron [mailto:jcameron@magnastainless.com]  
**Sent:** July 27, 2011 9:12 AM  
**To:** L Lacelle  
**Subject:** information on PO14566

Linda,

As per our conversation yesterday, I wanted to send a copy of what we discussed.

Our concerns are item 1, on the 17-4. When the goods were quoted by Christina, there was nothing on the quote that indicated Dart Aero needed a minimum yield of 100KSI and a ultimate tensile of 150KSI. When I received the order (

while Christina is away ), I checked our Annealed material and the goods do not meet these KSI levels you have requested.

When you and I spoke yesterday, I had mention that to reach these levels ( and over ), you would have to heat treat the bars to H900.

I received my price back from my subcontractor and your new revised price would be 155.00 each ( for 12ft length). As per our conversation yesterday, our heat tretor cannot accept lengths of 12ft, so I would need to cut these in half.

Please confirm the above and please revise your po to state my notes above.

Thank you for your time.

*Jennifer Cameron*

Magna Stainless & Aluminum

Inside sales / Ventes Internes

P:514.339.1211 x230

F:514.339.1105

[www.magnastainless.com](http://www.magnastainless.com)



*Toutes soumission sujets aux ventes anterieures, les augmentation du moulin, ainsi que le taux change.*

*tolerance d'expedition du moulin +/- 15%*

*surcharge carburant de 25\$ par livraison.*

*All quotes are subject to prior sales, price increases and exchange rates. Mill shipping tolerances +/- 15%.*

*Fuel surcharge \$25.00 per delivery.*



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO14566

Purchase Order Date 7/22/2011

PO Print Date 7/27/2011

Page Number 1 of 2

Order From :  
MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

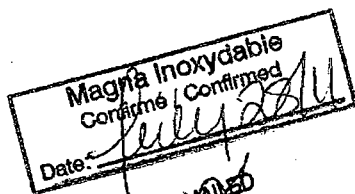
VC-MAG002

Contact Name  
Vendor Phone 800 363 6646  
Vendor Fax 514 339 1105  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
2	D6207P	Angle Extrusion 1x1x.125	7/28/2011 Yes	20.00 f	Yours ppd	\$3.2500	\$65.00
		Special Inst: AS PER DWG D6207 REV. A B72237 MATERIAL: 6061-T6511 AS PER QQ- A-200/8 MINIMUM ULTIMATE TENSILE STRENGTH = 38KSI MINIMUM YIELD TENSILE STRENGTH = 35KSI SIZE: 1.000" X 1.000" X 0.125" WALL					
3	M303R0.500	303 Round Bar 0.500"	7/28/2011 Yes	24.00 f	Yours ppd	\$1.7600	\$42.24
		Special Inst: AISI 303 SS ROUND BAR (NOTE: AISI 304/316 NOT ACCEPTABLE SPEC: ASTM A582					
4	M303R0.750	303 Round Bar 0.750	7/28/2011 Yes	40.00 f	Yours ppd	\$3.9800	\$159.20
		Special Inst: SAME AS ABOVE					



7/27/2011

EMAILED

48 FT



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO14566

Purchase Order Date 7/22/2011

PO Print Date 7/27/2011

Page Number 2 of 2

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name

Vendor Phone

800 363 6646

Vendor Fax

514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

5

M304RO.750

304 SS Roundbar .750

7/28/2011

Yes

20.00 Yours pld

\$3.9000

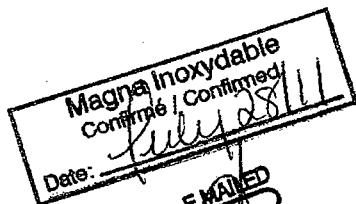
\$78.00

Special Inst:

AISI 304/316 SS ROUND BAR  
(NOTE: AISI 303 NOT ACCEPTABLE)  
SPEC:ASTM A276

PO Total:

\$344.44



EMAILED

+25.00 fuel TC

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 3

Change Date: 7/27/2011



# Magna Stainless

5775 Kieran St, Saint-Laurent, QC H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

## SALES ORDER

Pg 1 of 1

W051692

SOLD TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

SHIP TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

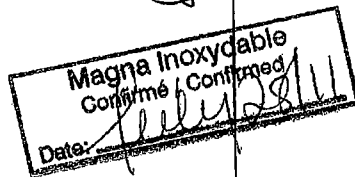
### SPECIAL INSTRUCTIONS

STOCK  
ENTERED BY JEN FOR CHRISTINA

Currency	Sales Person	Terms	Contact	Doc Date
CANADIAN DOLLARS	CHRISTINA ANTONIOU	NET 30 DAYS	CHANTAL / LINDA	07/28/11

Customer PO	Ship Via	Phone	Fax	MTR	Req Date
PO14566	NIR:R-557065-1	(613) 632-5200	(613) 632-1053	Y	08/02/11

LN	Quantity	Product Description	Pricing Quantity	Price	Value
	1 PC	ALUMINUM ANGLES AAN 6061 T6 1" x 1" x 1/8" x 20' ALUM: PER QQA 200/8 ULTAMITE TENSILE MIN 38 KSI / TIELD 35 KSI MIN OK CHECKED BY BARRY	20.00 FT	3.2500 FT	65.00
	2 PC	STAINLESS ROUNDS SRB 303 CD 1/2" x 12'1" R/L	24.17 FT	1.7600 FT	42.54
	4 PC	SRB 303 CD 3/4" x 12'1" R/L	48.33 FT	3.9800 FT	192.35
	2 PC	SRB 304 L CD 3/4" x 12'1" R/L	24.17 FT	3.9000 FT	94.26
		SURCHARGE SUR CARBURANT 303: PER ASTM A276 MILL TESTS REQUIRED ENTERED BY JENN FOR CHRISTINA			25.00
				Invent Value:	394.15
				Taxed Cost:	25.00
				Non-tax Cost:	
				TAX 1HST	54.49
				Tax 2:	
				Total Value:	473.64



Total Weight: 131 LB

07/28/11 14:53:58

Price and Delivery subject to confirmation at time of order.





TÉLÉPHONE: (418) 831-4444  
TÉLÉCOPIEUR: (418) 831-7400  
SANS FRAIS: (800) 704-4244  
770 Chemin Olivier, St-Nicolas, Québec G7A 2N2

## CERTIFICAT DE CONFORMITÉ

Ce certificat garantit que le matériel décrit ci-dessous a été produit  
conformément au manuel d'assurance qualité d'EXTRUDEX

ALUMINIUM (QUÉBEC) S.E.C., selon les normes:

(AMS-QQ-A-200/8)

NOM DU CLIENT: MAGNA STAINLESS INC.

VOTRE NUMÉRO DE COMMANDE: 13595

NOTRE NUMÉRO DE COMMANDE: 70039 - 1

NUMÉRO DE FILIÈRE: SA01092 - 1

DESCRIPTION ITEM: ANGLE 1 X 1 X 1/8 (R)

ALLIAGE: 6061

TREMPAGE: T6

NUMÉRO DE COULÉE: 12602

### COMPOSITION CHIMIQUE DE LA COULÉE:

Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al
0.57	0.22	0.20	0.06	0.82	0.06	0.00	0.01	0.02	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

SIGNATURE: 